

Chemicals INTRODUCES...

Lead free Solders



M.G. Chemicals now offers you a choice between Sn96 and Sn99 — the two most commonly used Lead Free Solders in the industry. Sn99 is also available in 2 lb solder bars for use with Soldering Pots.









Specifications

Refer to www.mgchemicals.com for complete specifications

96.5% Tin / 3% Silver / 0.5% Copper 221 °C (429.8 °F)

No Clean

Moderate to high

Pricing is volatile and directly related to the market price of silver.

Surface Mount Soldering (reflow)

Wave Soldering
Hand Soldering

21 Gauge, 0.032"

Alloy Concentration 99.3% Tin / 0.7% Copper

Melting Point 227°C (440.6 °F)
Flux Core No Clean

Cost Low

Pricing is stable and more predictable.

Recommended Uses Wave Soldering

Hand Soldering

Ideal for prototyping, education, and MRO market.

Diameter 21 Gauge, 0.032"

Ordering Information

Sn96 Lead Free Solder

Sn99 Lead Free Solder

Cat. no.	Size	Case pack	Cat. no.	Size	Case pack
4900-35G	1.2 oz pocket pack dispenser	25	4901-112G	1/4 lb spool	9
4900-112G	1/4 lb spool	9	4901-227G	1/2 lb spool	9
4900-227G	1/2 lb spool	9	4901-454G	1 lb spool	9
4900-454G	1 lb spool	9	4901-2LB	2 lb bar	1

Note: Lead free solder can be mix and matched to meet minimum case requirements. Excludes 4900-35G.